What is claimed is:

1. A tapered roller bearing comprising:

an outer ring having an outer ring raceway surface undergoing crowning,

an inner ring having an inner ring raceway surface undergoing crowning, and

plural tapered rollers having a rolling surface undergoing crowning, which are located as rolling universally between said outer and inner ring raceway surfaces;

wherein the total crowning amount (= crowning amount of outer ring + crowning amount of inner ring + crowning amount of roller x 2) is 50 μm or more, and

the crowning ratio of the outer ring (=crowning amount of outer ring/total crowning amount) is 40% or more, and the roller crowning ratio (= (roller crowning amount x 2)/total crowning amount) is 20% or less.

2. The tapered roller bearing is according to claim 1, wherein the inner wheel crowning ratio (= inner ring crowning amount/total crowning amount) is 10% or more.